

-2-

II. AMENDMENT

A. Specification

Please replace the paragraph beginning on page 1, line 6, and ending on line 8 with the following revised paragraph:

This application claims the benefit of U.S. provisional patent application serial number 60/220,013, filed July 21, 2000 ~~prior provisional patent application Serial No. 60/223,013 filed July 21, 2000.~~

Please replace the paragraph beginning on page 8, line 23, and ending on line 27 with the following revised paragraph:

In a first control block 702, the locations of the plurality of clamps ~~[[40]]~~ 404 are modeled as a function of the determined desired pre-cambering induced distortions from the model described with respect to Fig. 6.